

Inventor: Linenberger  
Docket No.: 40203.2USU1  
Title: METHOD AND APPARATUS TO PREPARE TRIM CAP MATERIAL FOR BENDING  
Serial No.: 09/844,954  
Sheet 1 of 9

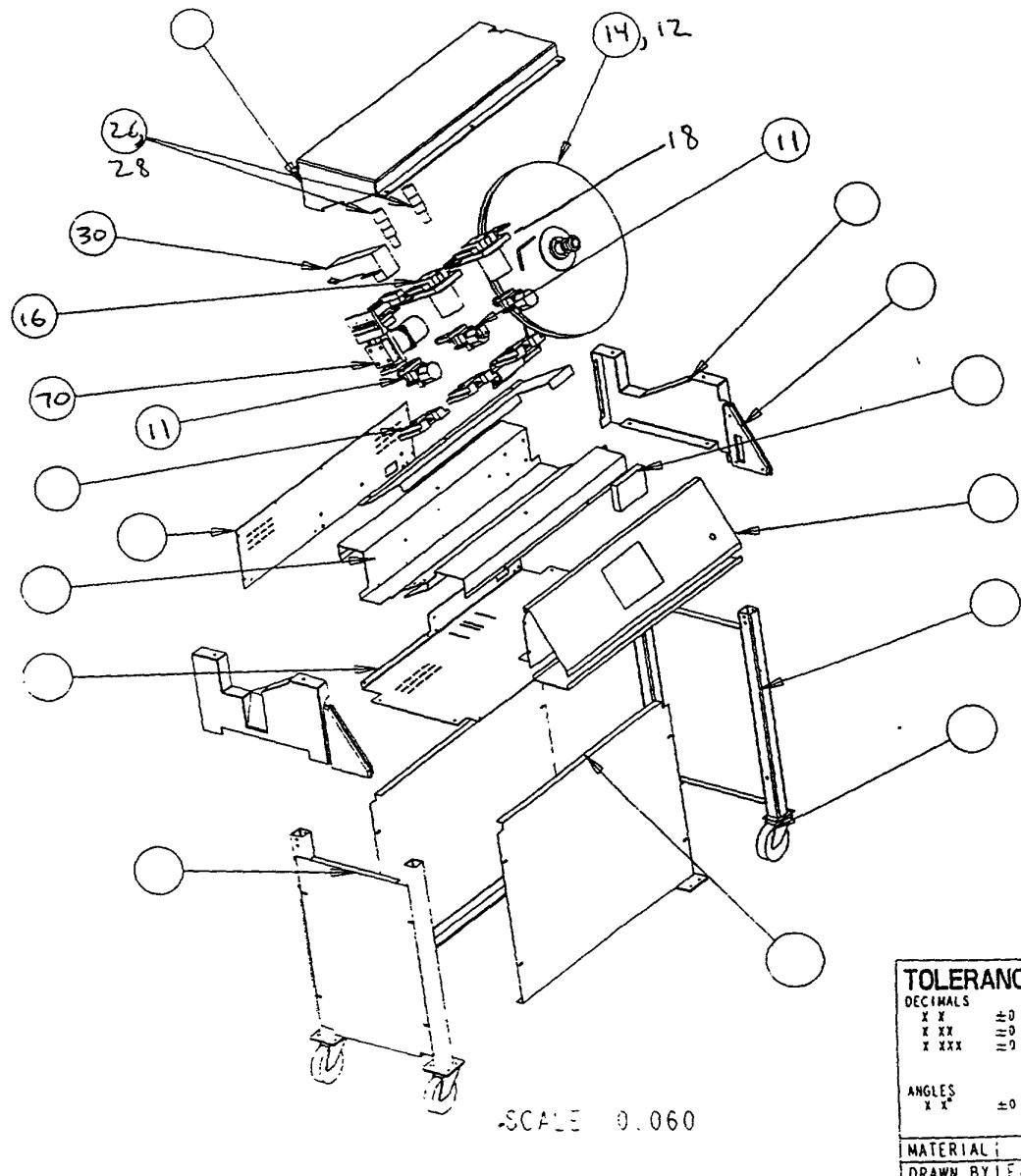


Fig. 1

Inventor: Linenberger  
Docket No.: 40203.2USU1  
Title: METHOD AND APPARATUS TO PREPARE TRIM CAP MATERIAL FOR BENDING  
Serial No.: 09/844,954  
Sheet 2 of 9

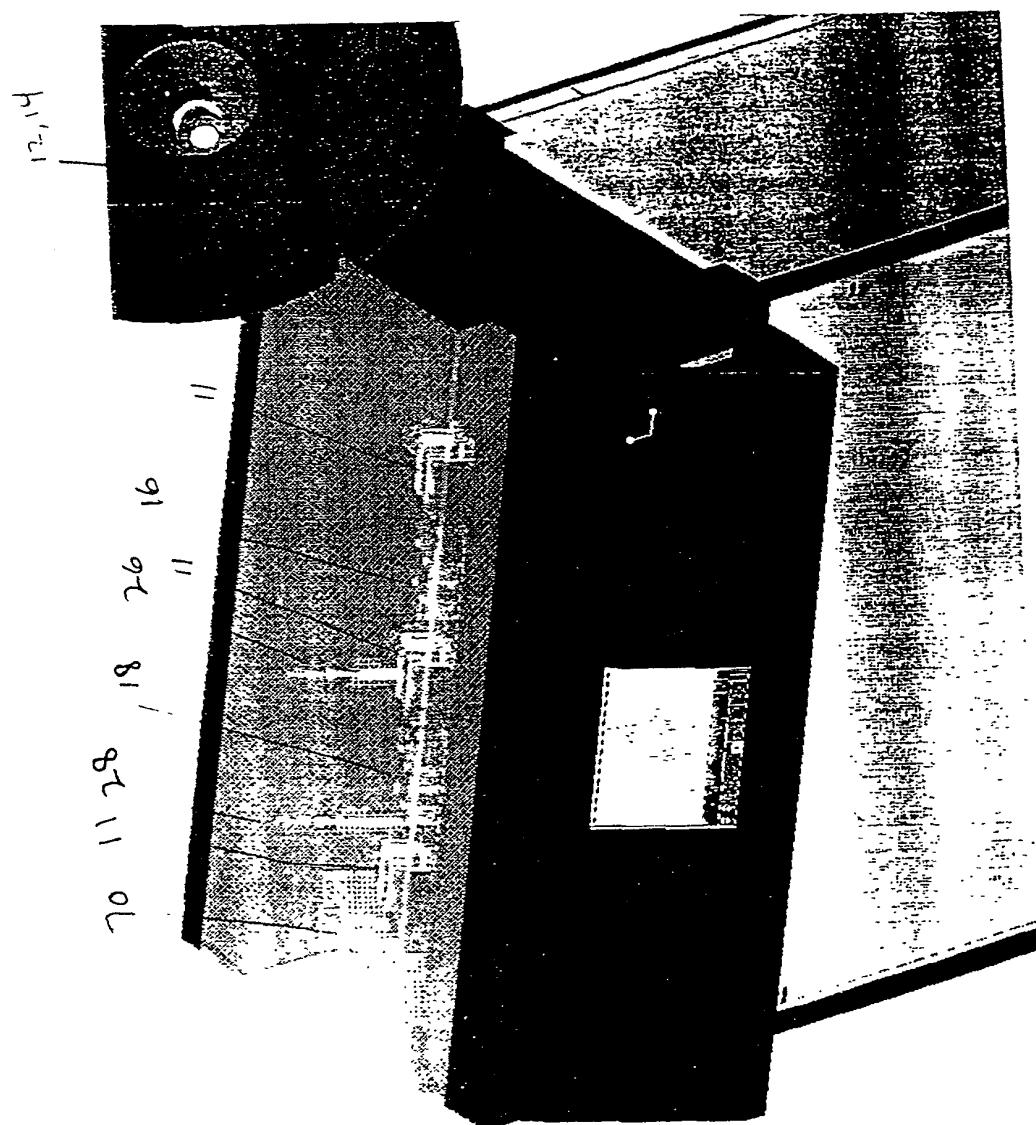
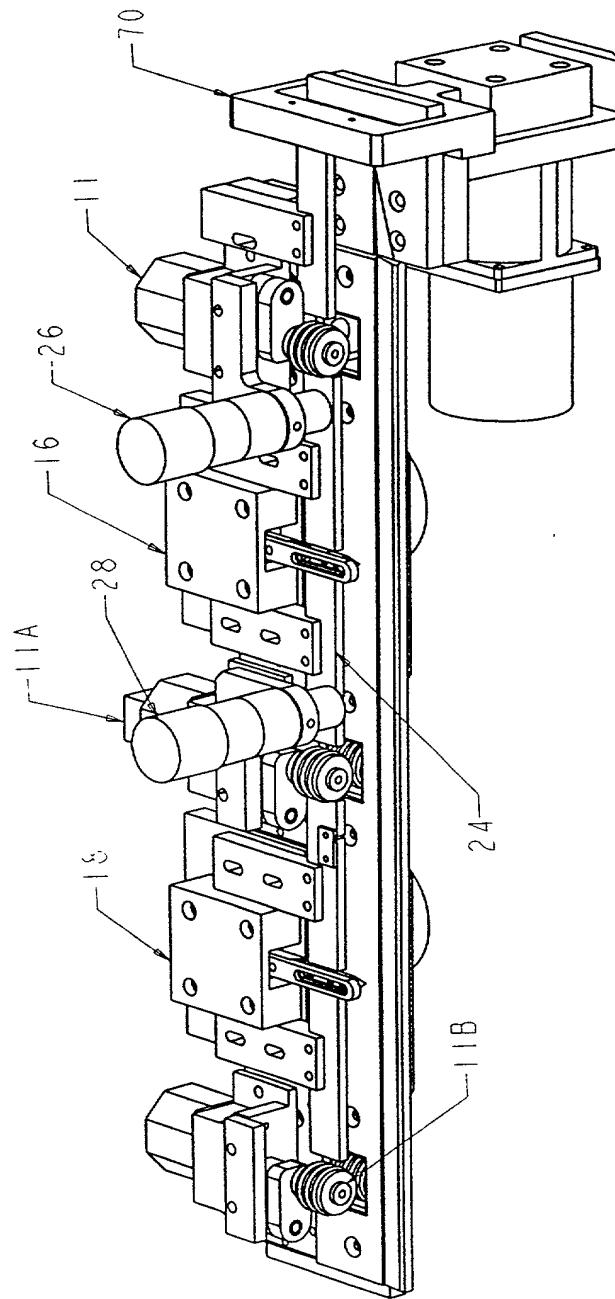


Fig. 2

Fig. 3



Inventor: Linenberger  
Docket No.: 40203.2USU1  
Title: METHOD AND APPARATUS TO PREPARE TRIM CAP MATERIAL FOR BENDING  
Serial No.: 09/844,954  
Sheet 4 of 9

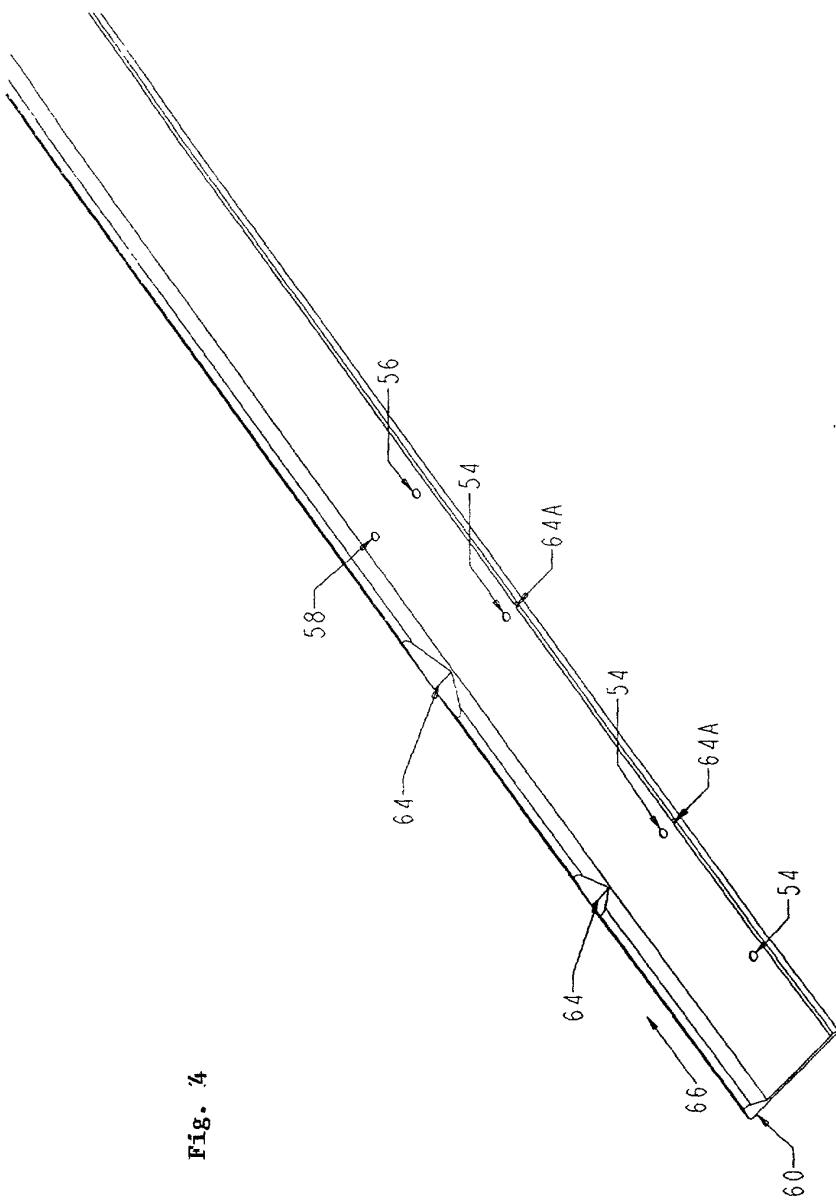


Fig. 4

Inventor: Linenberger  
Docket No : 40203.2USU1  
Title: METHOD AND APPARATUS TO PREPARE TRIM CAP MATERIAL FOR BENDING  
Serial No.. 09/844,954  
Sheet 5 of 9

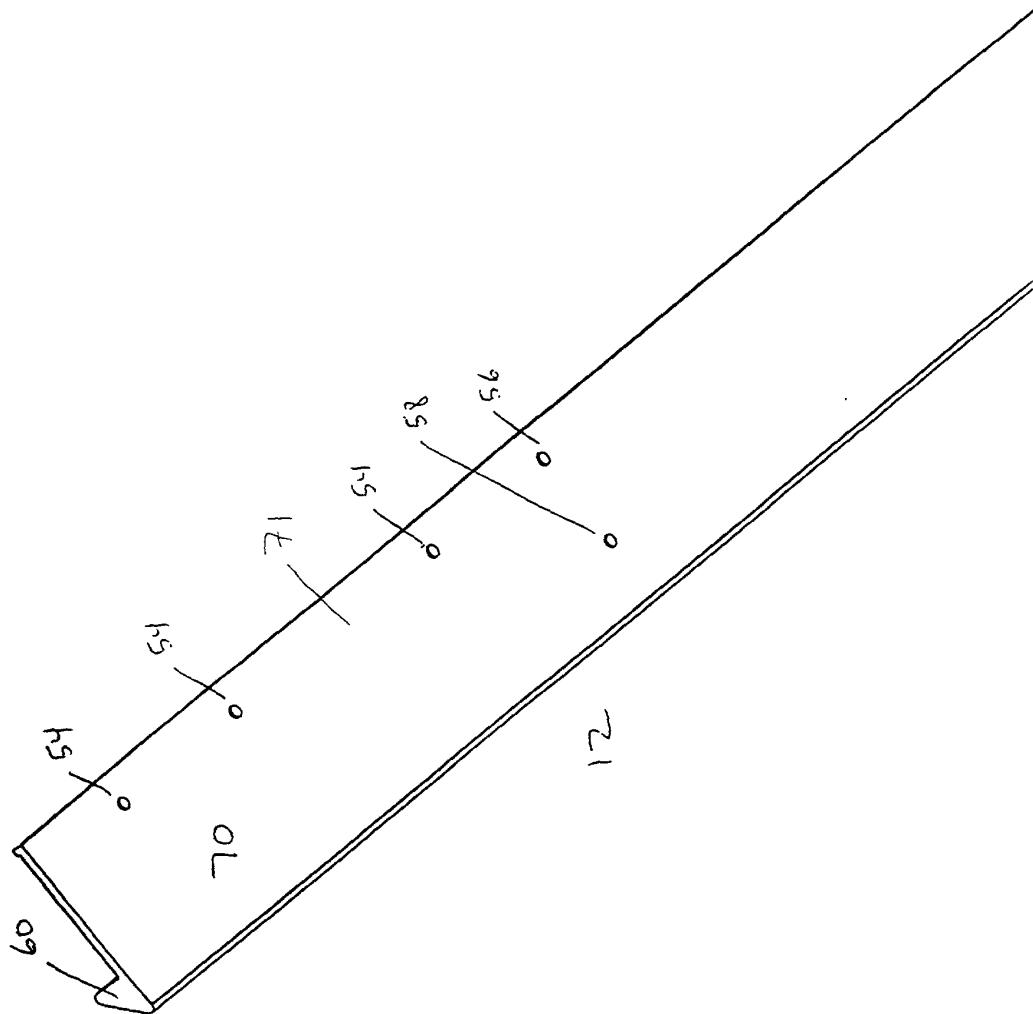


Fig. 5

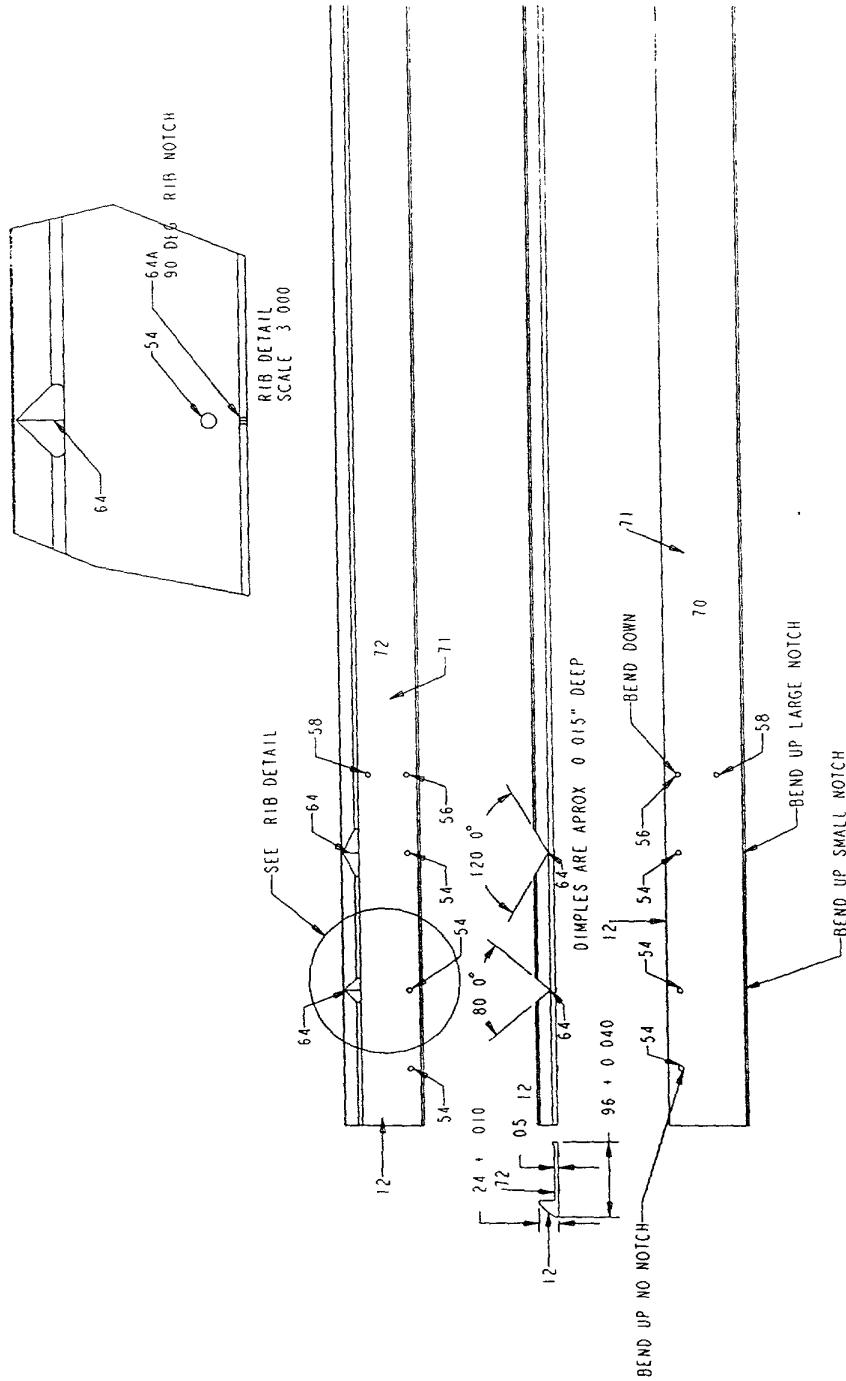


Fig. 6

Inventor Linenberger  
Docket No.: 40203 2USU1  
Title: METHOD AND APPARATUS TO PREPARE TRIM CAP MATERIAL FOR BENDING  
Serial No. 09/844,954  
Sheet 7 of 9

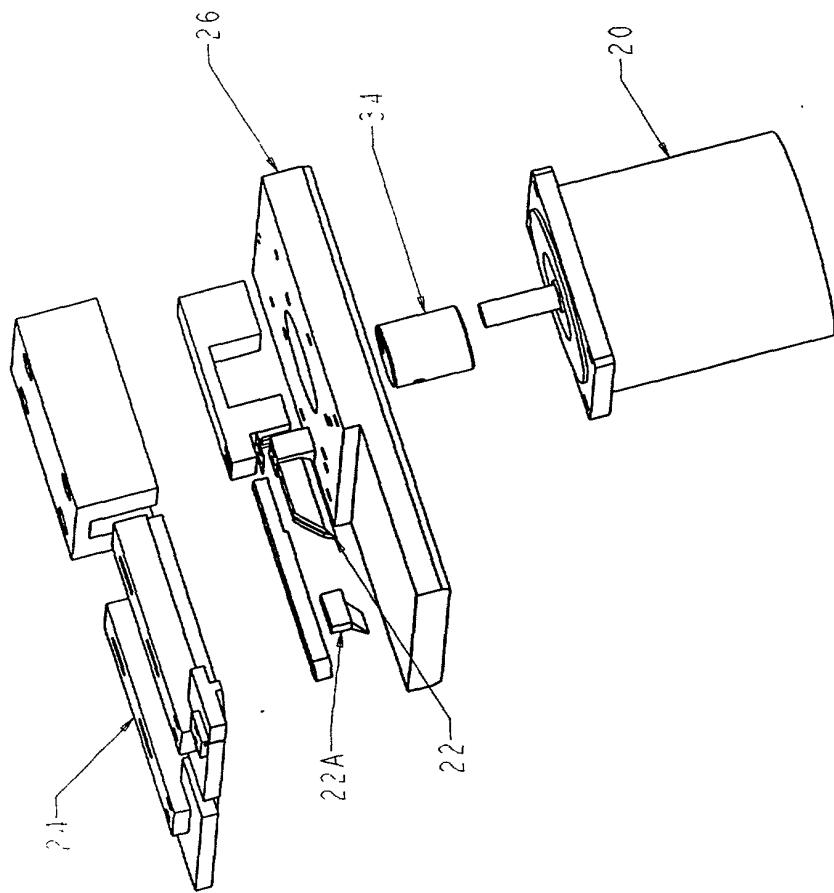


Fig. 7

Inventor: Linenberger  
Docket No. 40203 2USU1  
Title: METHOD AND APPARATUS TO PREPARE TRIM CAP MATERIAL FOR BENDING  
Serial No.: 09/844,954  
Sheet 8 of 9

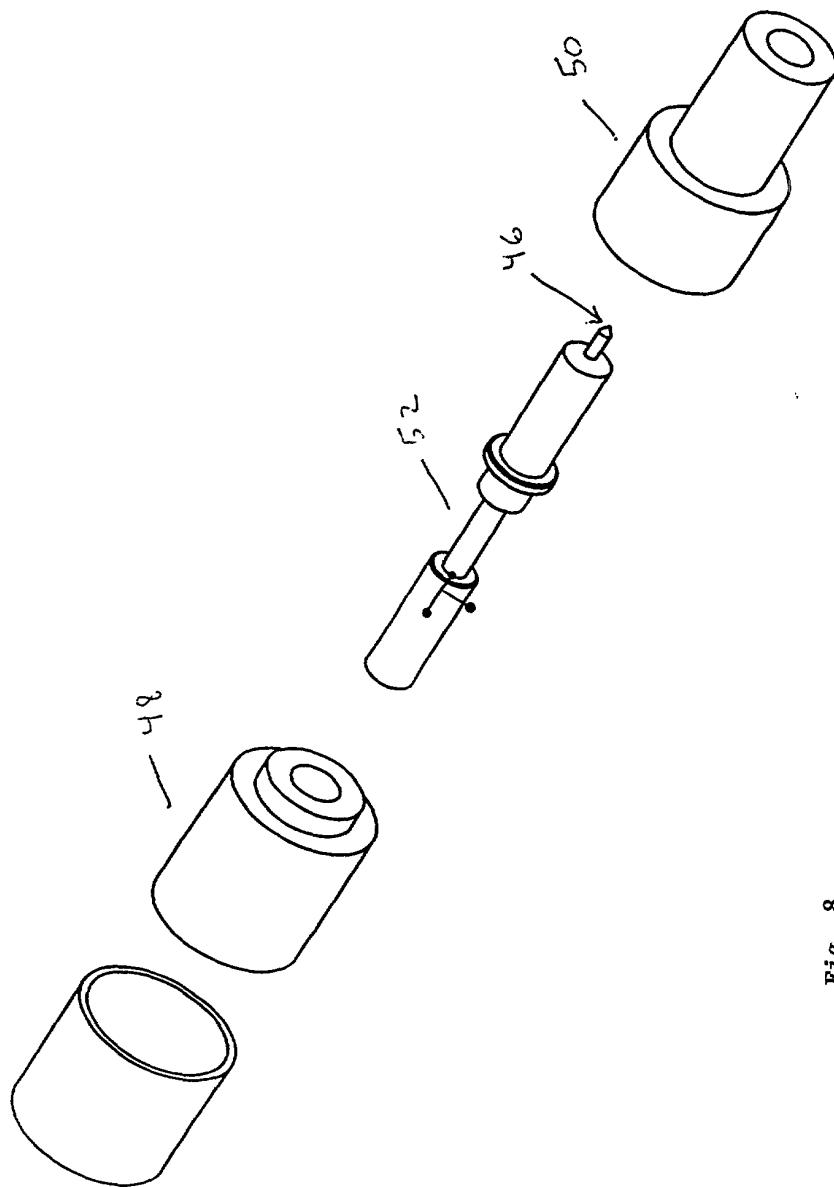


Fig. 8

Inventor: Linenberger  
Docket No : 40203.2USU1  
Title. METHOD AND APPARATUS TO PREPARE TRIM CAP MATERIAL FOR BENDING  
Serial No.: 09/844,954  
Sheet 9 of 9

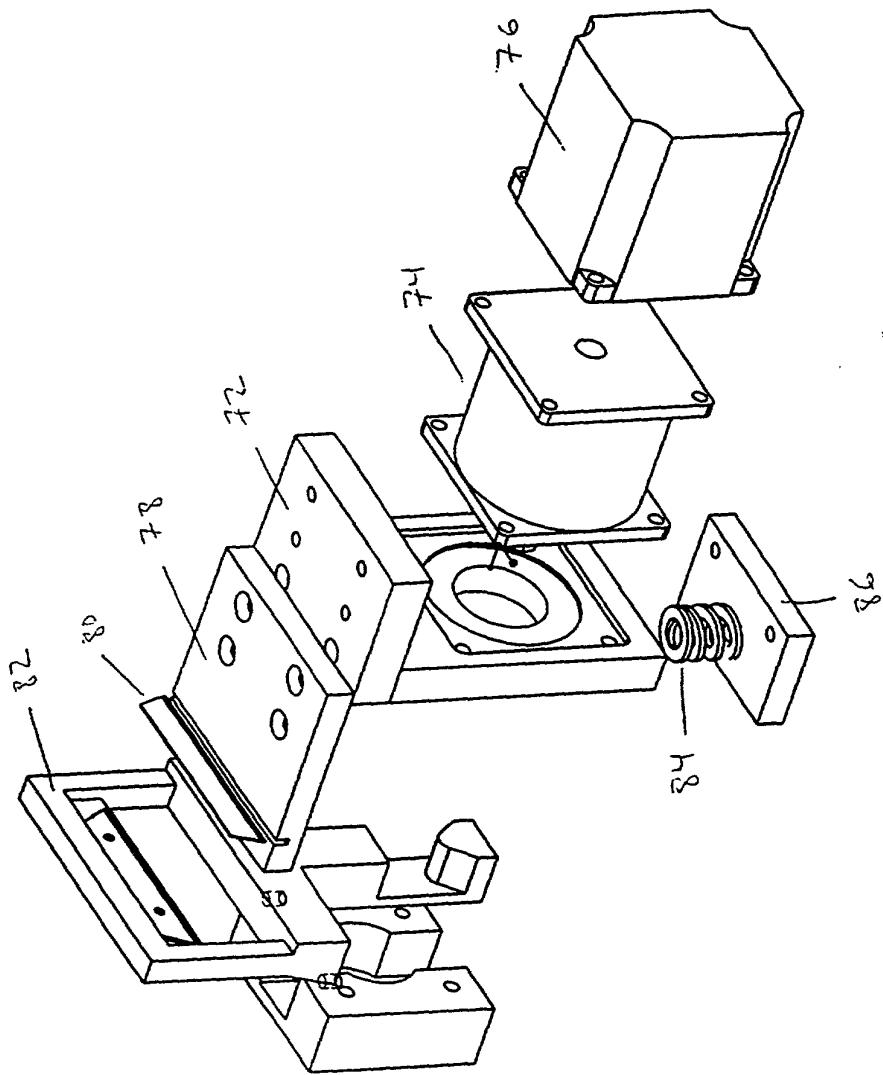


Fig. 9